- 1 1. A method for producing a semiconductor device
- 2 comprising steps of:
- 3 providing a mixture of thermoplastic resin component
- 4 and thermosetting resin component between constituent
- 5 parts;
- 6 heating at a temperature greater than a melting
- 7 temperature of said thermoplastic resin component;
- 8 applying pressure to said mixture so that it spreads
- 9 through a space between said constituent parts;
- 10 completing a melt bonding of said constituent parts
- 11 through a cooling contraction of said thermoplastic resin
- 12 component; and
- heating at a temperature less than a melt bond
- 14 temperature of said thermoplastic resin component to cure
- 15 said thermosetting resin component.
 - 1 2. A method for producing a semiconductor device
 - 2 comprising steps of:
 - 3 providing a mixture of thermoplastic resin component
 - 4 and thermosetting resin component between a semiconductor
 - 5 element and a substrate;
 - 6 heating at a temperature greater than a melting
 - 7 temperature of said thermoplastic resin component;
 - applying pressure to said mixture so that it spreads
 - 9 through a space between said semiconductor element and said
- 10 substrate;
- 11 completing a melt bonding of said semiconductor

- 12 element and said substrate through a cooling contraction of
- 13 said thermoplastic resin component; and
- 14 heating at a temperature less than a melt bond
- 15 temperature of said thermoplastic resin component to cure
- 16 said thermosetting resin component.
 - 1 3. A method for producing a semiconductor device
 - 2 according to claim 1, wherein
 - 3 a melting temperature of said thermoplastic resin is
 - 4 greater than a glass transition temperature of said
 - 5 thermosetting resin.
 - 1 4. A method for producing a semiconductor device
 - 2 according to claim 2, wherein
 - 3 a melting temperature of said thermoplastic resin is
 - 4 greater than a glass transition temperature of said
 - 5 thermosetting resin.
- 1 5. A method for producing a semiconductor device
- 2 according to claim 3, wherein
- 3 $X \cdot E_1 \cdot \alpha_1 < (1-X) \cdot E_2 \cdot \alpha_2$ holds, where
- 4 E_1 is a modulus of elasticity of said thermoplastic
- 5 resin,
- α_1 is a coefficient of thermal expansion of said
- 7 thermoplastic resin,
- 8 E_2 is a modulus of elasticity of said thermosetting
- 9 resin,

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- 10 α_2 is a coefficient of thermal expansion of said
- 11 thermosetting resin, and
- 12 X is a content by percentage of said thermoplastic
- 13 resin in said mixture and 0<X<1.
- 1 6. A method for producing a semiconductor device
- 2 according to claim 4, wherein
- 3 $X \cdot E_1 \cdot \alpha_1 < (1-X) \cdot E_2 \cdot \alpha_2$ holds, where
- 4 E_1 is a modulus of elasticity of said thermoplastic
- 5 resin,
- α_1 is a coefficient of thermal expansion of said
- 7 thermoplastic resin,
- 8 E_2 is a modulus of elasticity of said thermosetting
- 9 resin,
- 10 α_2 is a coefficient of thermal expansion of said
- 11 thermosetting resin, and
- 12 X is a content by percentage of said thermoplastic
- 13 resin in said mixture and 0<X<1.
 - 1 7. A method for producing a semiconductor device
 - 2 according to claim 5, wherein
 - 3 the modulus of elasticity E_1 of said thermoplastic
 - 4 resin is less than the modulus of elasticity E_2 of said
 - 5 thermosetting resin.
 - 1 8. A method for producing a semiconductor device
 - 2 according to claim 6, wherein

- 3 the modulus of elasticity E_1 of said thermoplastic
- 4 resin is less than the modulus of elasticity E_2 of said
- 5 thermosetting resin.
- 1 9. A method for producing a semiconductor device
- 2 according to claim 5, wherein
- 3 said X is in a range from 0.4 to 0.6.
- 1 10. A method for producing a semiconductor device
- 2 according to claim 6, wherein
- 3 said X is in a range from 0.4 to 0.6.
- 1 11. A method for producing a semiconductor device
- 2 according to claim 1, wherein
- 3 said thermoplastic resin is thermoplastic polyimide
- 4 resin and said thermosetting resin is epoxy resin.
- 1 12. A method for producing a semiconductor device
- 2 according to claim 2, wherein
- 3 said thermoplastic resin is thermoplastic polyimide
- 4 resin and said thermosetting resin is epoxy resin.